

Approval Sheet

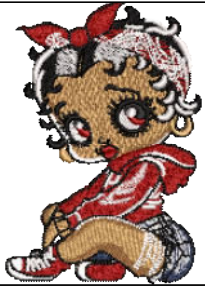
Wilcom EmbroideryStudio - Designing

* DOLL 45686*

Design: **doll 45686**

Title:

Height: 127.0 mm
Width: 88.4 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1:1



Product type:
Product:
Total qty:
Product colors:
Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing

* DOLL 45686*

Design: doll 45686

Title:

Stitches: 35,674

Height: 127.0 mm

Width: 88.4 mm

Colors: 6

Colorway: Colorway 1

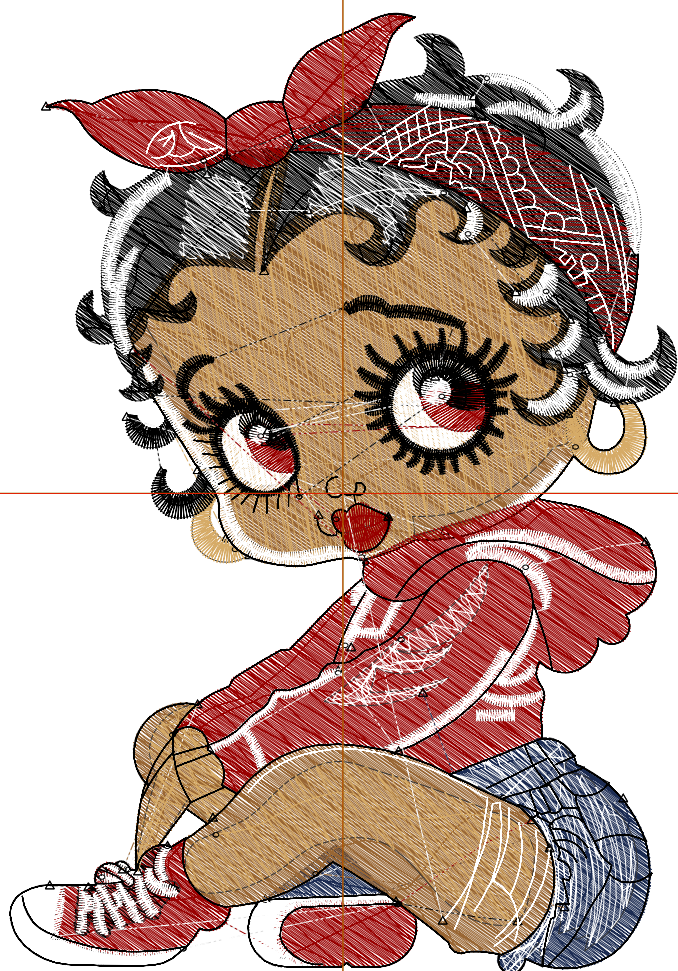
Zoom: 1:1



Machine format: Tajima
 Color changes: 29
 Stops: 30
 Trims: 59
 Appliqués: 0
 Left: 44.2 mm
 Right: 44.2 mm
 Up: 63.5 mm
 Down: 63.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 11225.0 mm²
 Max stitch: 11.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 186.28m
 Total bobbin: 66.33m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		3,964	14	Brown	Default
2.	12		5,691	12	Orange	Default
3.	8		5,899	8	Black	Default
4.	9		6,418	9	White	Default
5.	12		6,583	12	Orange	Default
6.	8		11,401	8	Black	Default
7.	11		12,742	11	Dark Red	Default
8.	8		13,720	8	Black	Default
9.	9		17,061	9	White	Default
10.	11		17,204	11	Dark Red	Default
11.	8		17,520	8	Black	Default
12.	9		18,083	9	White	Default
13.	11		18,278	11	Dark Red	Default
14.	8		20,357	8	Black	Default
15.	9		20,438	9	White	Default
16.	8		20,650	8	Black	Default
17.	11		23,038	11	Dark Red	Default
18.	9		24,543	9	White	Default
19.	10		25,629	1467	Madeira Classic 40	
20.	9		26,072	9	White	Default
21.	14		27,587	14	Brown	Default
22.	11		28,455	11	Dark Red	Default
23.	9		28,963	9	White	Default
24.	8		29,203	8	Black	Default
25.	9		29,673	9	White	Default
26.	14		30,155	14	Brown	Default
27.	9		30,197	9	White	Default
28.	12		30,871	12	Orange	Default
29.	8		35,024	8	Black	Default
30.	9		35,672	9	White	Default



Color Film

Wilcom EmbroideryStudio - Designing

* DOLL 45686*

Design: **doll 45686**

Title:

Stitches: 35,674

Height: 127.0 mm

Width: 88.4 mm

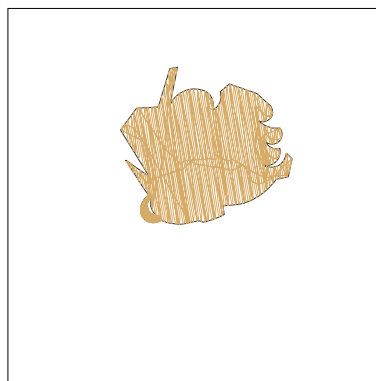
Colors: 6

Colorway: Colorway 1

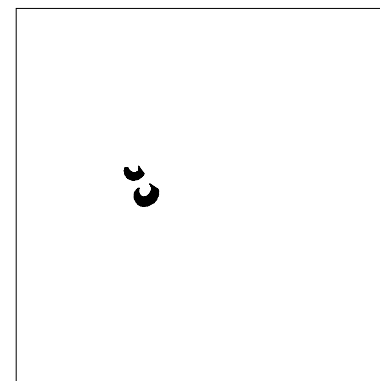
Zoom: 0.37



Stop #: 1
Element:
Code: 14
Name: Brown
Chart: Default
Stitches: 3,964
Thread used: 25.83m



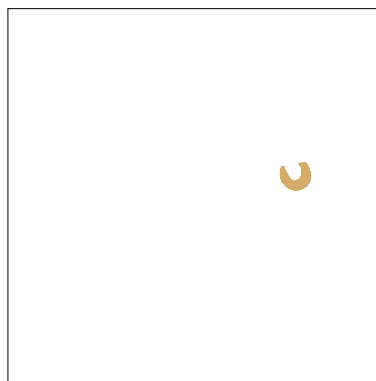
Stop #: 2
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 1,727
Thread used: 11.05m



Stop #: 3
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 208
Thread used: 1.08m



Stop #: 4
Element:
Code: 9
Name: White
Chart: Default
Stitches: 519
Thread used: 2.34m



Stop #: 5
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 165
Thread used: 0.92m



Stop #: 6
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 4,818
Thread used: 26.36m

Color Film

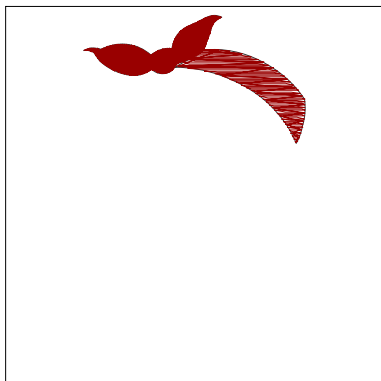
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* DOLL 45686*

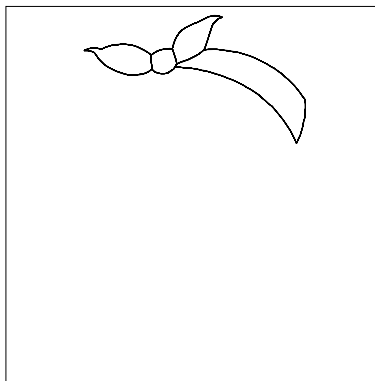
Design: **doll 45686**

Title:

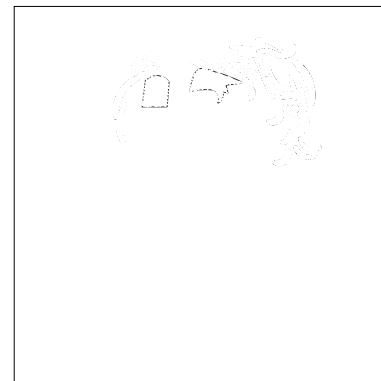
Stitches: 35,674
Height: 127.0 mm
Width: 88.4 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.37



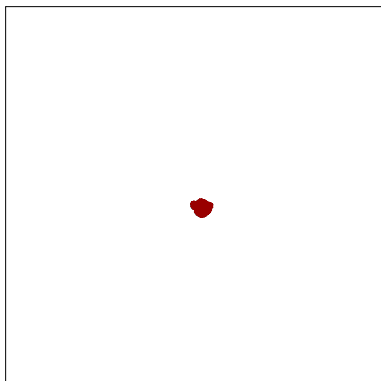
Stop #: 7
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 1,341
Thread used: 7.85m



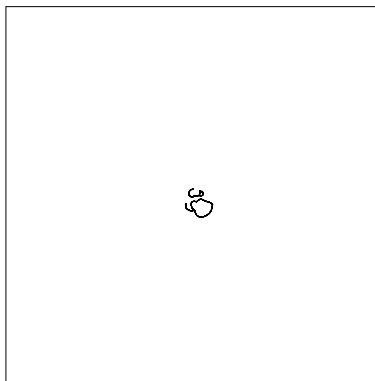
Stop #: 8
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 978
Thread used: 3.85m



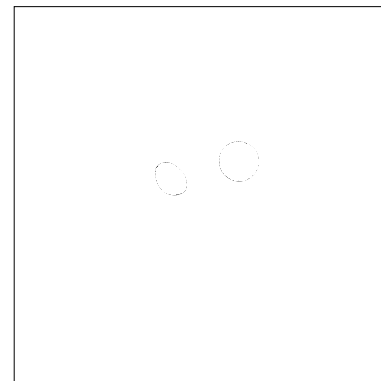
Stop #: 9
Element:
Code: 9
Name: White
Chart: Default
Stitches: 3,341
Thread used: 13.06m



Stop #: 10
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 143
Thread used: 0.70m



Stop #: 11
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 316
Thread used: 0.98m



Stop #: 12
Element:
Code: 9
Name: White
Chart: Default
Stitches: 563
Thread used: 3.22m

Color Film

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Title:

Stitches: 35,674

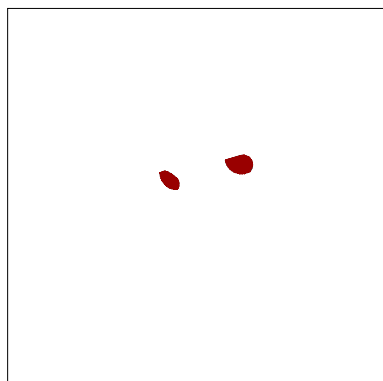
Height: 127.0 mm

Width: 88.4 mm

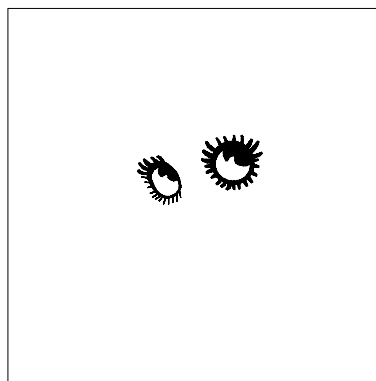
Colors: 6

Colorway: Colorway 1

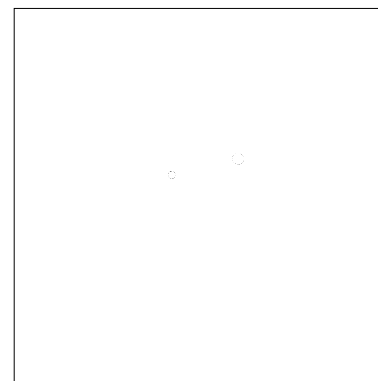
Zoom: 0.37



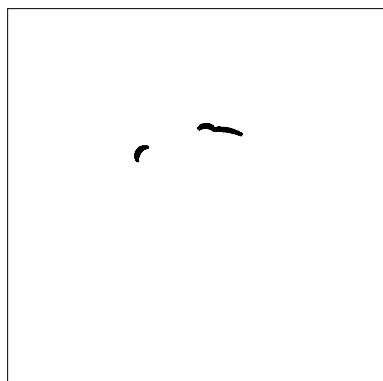
Stop #: 13
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 195
Thread used: 1.26m



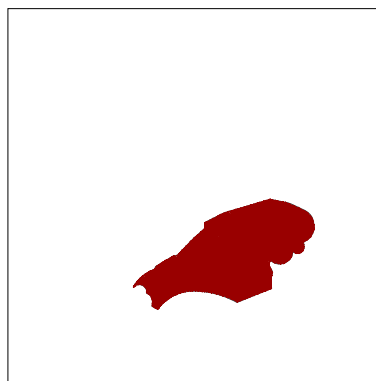
Stop #: 14
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 2,079
Thread used: 8.32m



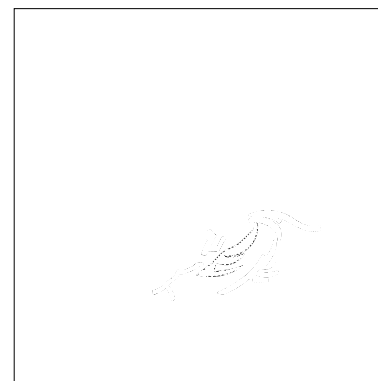
Stop #: 15
Element:
Code: 9
Name: White
Chart: Default
Stitches: 81
Thread used: 0.36m



Stop #: 16
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 212
Thread used: 0.89m



Stop #: 17
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 2,388
Thread used: 15.67m



Stop #: 18
Element:
Code: 9
Name: White
Chart: Default
Stitches: 1,505
Thread used: 6.07m

Color Film

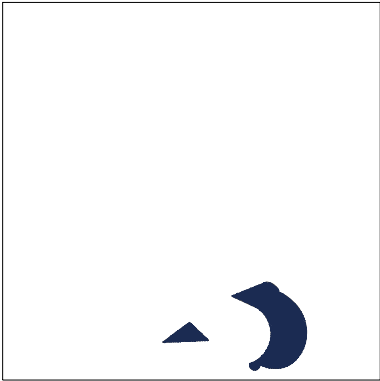
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* DOLL 45686 *

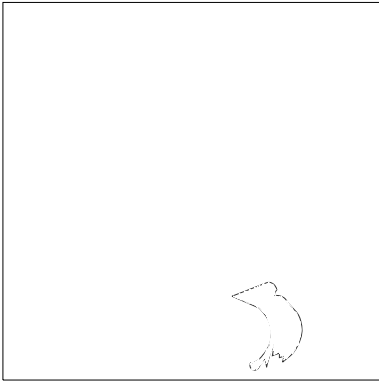
Design: **doll 45686**

Title:

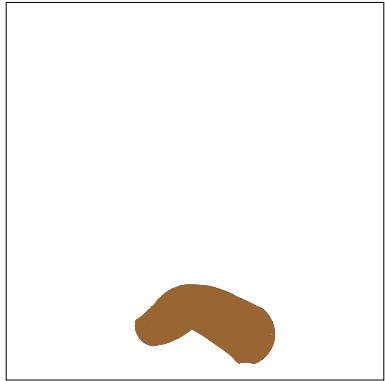
Stitches: 35,674
Height: 127.0 mm
Width: 88.4 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.37



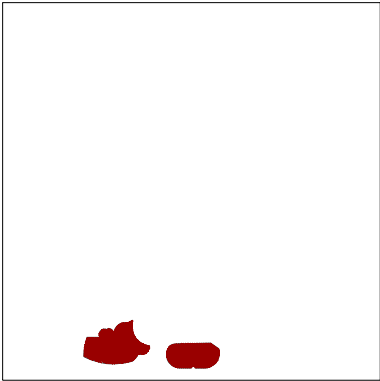
Stop #: 19
Element:
Code: 1467
Name:
Chart: Madeira Classic 40
Stitches: 1,086
Thread used: 6.27m



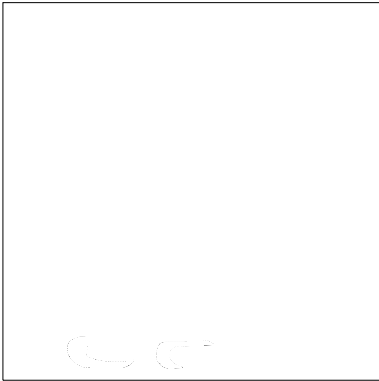
Stop #: 20
Element:
Code: 9
Name: White
Chart: Default
Stitches: 443
Thread used: 2.15m



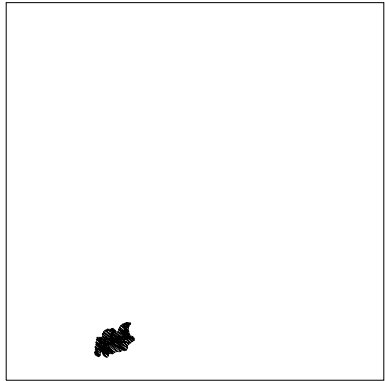
Stop #: 21
Element:
Code: 14
Name: Brown
Chart: Default
Stitches: 1,515
Thread used: 10.17m



Stop #: 22
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 868
Thread used: 4.97m



Stop #: 23
Element:
Code: 9
Name: White
Chart: Default
Stitches: 508
Thread used: 2.74m



Stop #: 24
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 240
Thread used: 1.09m

Color Film

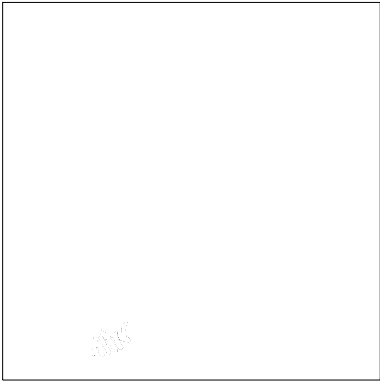
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*** DOLL 45686 ***

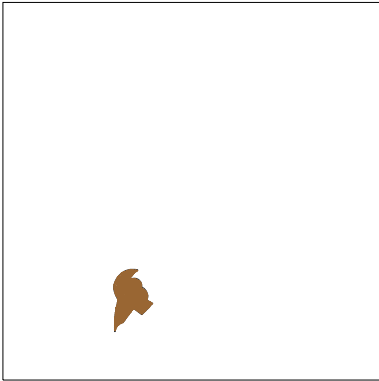
Design: **doll 45686**

Title:

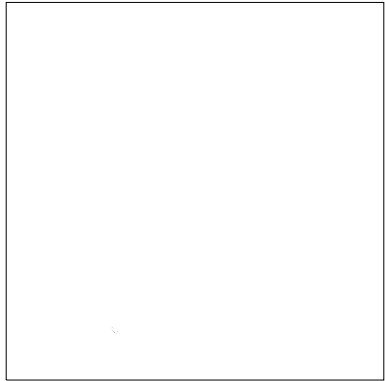
Stitches: 35,674
Height: 127.0 mm
Width: 88.4 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.37



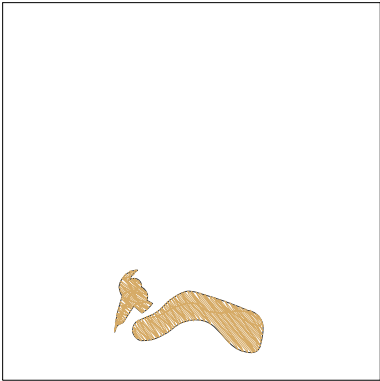
Stop #: 25
Element:
Code: 9
Name: White
Chart: Default
Stitches: 470
Thread used: 1.66m



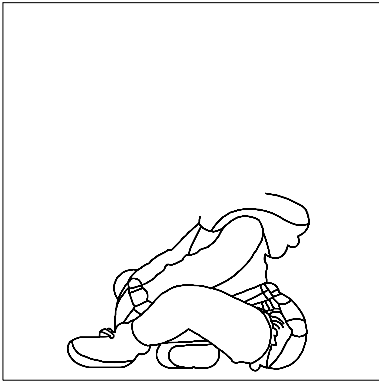
Stop #: 26
Element:
Code: 14
Name: Brown
Chart: Default
Stitches: 482
Thread used: 2.49m



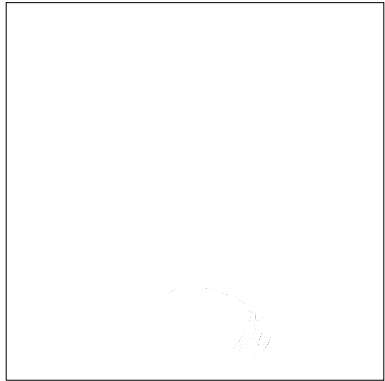
Stop #: 27
Element:
Code: 9
Name: White
Chart: Default
Stitches: 42
Thread used: 0.13m



Stop #: 12
Element:
Code: 12
Name: Orange
Chart: Default
Stitches: 674
Thread used: 3.92m



Stop #: 29
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 4,153
Thread used: 15.31m



Stop #: 30
Element:
Code: 9
Name: White
Chart: Default
Stitches: 648
Thread used: 2.55m

Production Summary

Wilcom EmbroideryStudio - Designing

* DOLL 45686*

Design: **doll 45686**

Title:

Stitches: 35,674
 Height: 127.0 mm
 Width: 88.4 mm
 Colors: 6



Machine format: Tajima
 Color changes: 29
 Stops: 30
 Trims: 59
 Hoop: <None>
 Max stitch: 11.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 44.2 mm
 Right: 44.2 mm
 Up: 63.5 mm
 Down: 63.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 11225.0 mm²
 Total thread: 186.28m
 Total bobbin: 66.33m

Colorway		Colorway 1	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	14	3,964	14 Brown Default
2	12	5,691	12 Orange Default
3	8	5,899	8 Black Default
4	9	6,418	9 White Default
5	12	6,583	12 Orange Default
6	8	11,401	8 Black Default
7	11	12,742	11 Dark Red Default
8	8	13,720	8 Black Default
9	9	17,061	9 White Default
10	11	17,204	11 Dark Red Default
11	8	17,520	8 Black Default
12	9	18,083	9 White Default
13	11	18,278	11 Dark Red Default

Production Summary

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* DOLL 45686*

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Title:

Stitches: 35,674
 Height: 127.0 mm
 Width: 88.4 mm
 Colors: 6



Machine format: Tajima
 Color changes: 29
 Stops: 30
 Trims: 59
 Hoop: <None>
 Max stitch: 11.0 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm

Left: 44.2 mm
 Right: 44.2 mm
 Up: 63.5 mm
 Down: 63.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 11225.0 mm²
 Total thread: 186.28m
 Total bobbin: 66.33m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
14	8	20,357	8 Black Default
15	9	20,438	9 White Default
16	8	20,650	8 Black Default
17	11	23,038	11 Dark Red Default
18	9	24,543	9 White Default
19	10	25,629	1467 Madeira Classic 40
20	9	26,072	9 White Default
21	14	27,587	14 Brown Default
22	11	28,455	11 Dark Red Default
23	9	28,963	9 White Default
24	8	29,203	8 Black Default
25	9	29,673	9 White Default
26	14	30,155	14 Brown Default

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 Hoop: <None>
 Max stitch: 11.0 mm
 Min stitch: 0.0 mm
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Left: 44.2 mm
 Right: 44.2 mm
 Up: 63.5 mm
 Down: 63.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 11225.0 mm²
 Total thread: 186.28m
 Total bobbin: 66.33m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
27	9	30,197	9 White Default
28	12	30,871	12 Orange Default
29	8	35,024	8 Black Default
30	9	35,672	9 White Default